**Title**

Repeat 137 errors

**URL Name**

Repeat-137-errors

**Summary**

Resolving repeat 137 errors. Recommended steps for resolving repeat 137 errors after previous attempt to repair.

|  |  |  |
| --- | --- | --- |
| **Article Audience** |  | CE870, CE875, CE840, Sigma DS4-ES1 |

1. Wheel home offset AKA Wheel1Offset
2. Character height
3. PickXPosition
4. PickYPosition
5. Retractor binding
6. Cam/Rocker Arm wear
7. Belt stretch
8. Wheel Motor gap
9. HDPE Bearing wear/damage

|  |
| --- |
| 1. Cleanliness and proper lubrication (513510-001
 |

LUBRICANT, SILICONE FLUID, 500CST, 30ML)

Items 1 through 4 MUST be checked if the emboss FRU has been replaced. See service manual for instructions on these procedures.